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Model Number: 5006-21L2

Tuthill 5006-21L2 Competitor Blower 5006-21LC 5006-A6L2CV1-A 5006-21X2-7901

Manufacturer: Tuthill

COMPETITOR PLUS[®] blowers are designed to be interchangeable with equivalent sizes of Roots Universal RA[®], and many Sutorbilt[®]; California Series B and F, and Legend[®]; Series L and P blowers. COMPETITOR PLUS models are rated up to 15 PSIG discharge pressure or 16" Hg dry vacuum. In addition to interchangeability, Competitor Blowers have superior features ordinarily found only on premium blowers - see table below.
Blower will only show up in primer gray paint. Final color paint will have to be applied by customer
Blower will only show up with default metal drain plugs. Customers will have to relocate their glass site drain style plugs if they like to this new blower.

Performance Specifications:

Pressure range: up to 15 PSIG (1.03 bar g)
Vacuum range: up to 16" Hg (540 mbar g)
570 CFM

Material Specifications:

Housing: Cast iron
End Plates: Cast iron
End Cover: Cast iron
Rotors: Ductile iron
Shafts: Ductile iron, cast integrally with rotors
Drive Shaft: Ductile iron, cast integrally with drive rotor
Gears: Heat treated alloy steel, helical cut
Seals: Lip seals on rotor shafts and drive shaft
Lubrication: Oil splash on gear end, grease on drive end
Bearings:

Gear end: Double row ball, both rotors
Drive End: Cylindrical roller on drive rotor, Single row ball on driven rotor

Helical Gearing

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Double Row Ball Bearings

Rotors with Integral Shafts

Positive End Clearances

Polished Sealing Surfaces

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Individually Tested

Carpet Cleaning, Dairy Milking, Mosquito Fogging, Wastewater Aeration,
Trenchless Drilling, Air Sparging, Compost Aeration, Dust Collection, Vacuum
Cleaning

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This can be used an exact drop in replacement for Dresser Roots URAI #56
vacuum blower (same footprint, same dimensions, same port openings). Shaft
diameter is ?".

Shipping weight: ? lbs

Shipping Dimensions:

?

Applications:

Carpet Cleaning

Dairy Milking

- Mosquito Fogging

- Wastewater Aeration

Trenchless Drilling

Air Sparging

Compost Aeration

Vacuum Cleaning

Dust Collection

Mud Vac made by Ditch Witch.

5006-21T@-7901

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Features:

- Gears: Helical gearing for quiet operation
- Bearings:

Gear End: Double row ball
Drive Shaft: Cylindrical roller

- Rotors: Ductile iron, integrally cast with shafts
- Lubrication:

Gear End: Oil splash
Drive End: Grease

- Seals: Lip
- Low noise option available on most models
- Flow range: 6 - 2300 CFM (10 - 3900 m³/h)
- Pressure range: up to 15 PSIG (1.03 bar g)
- Vacuum range: up to 16" Hg (540 mbar g)
- Every unit tested before shipment
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Rotary Positive Gas Blowers

Designed with features found ordinarily on high-end blowers, COMPETITOR GT blowers are still designed to be interchangeable, with respect to foot print, shaft height and diameter, with equivalent sizes of Roots Universal RAI-G®, and many Sutorbilt® California Series Legend™ Series L and P, as well as M-D Pneumatics COMPETITOR PLUS™ blowers.

Splash Oil Lubrication at One End

COMPETITOR GT blowers include splash oil lubrication at gear side and grease on shaft side.

Helical Gearing

COMPETITOR GT blowers are timed with hardened, precision helical gears, keyed to the rotor shafts, not taper fit spur gears offered by other manufacturers which have greater backlash, and can slip and lose timing. Helical gears are also quieter, further reducing mechanical noise.

Stronger Bearings

All COMPETITOR GT blowers include double row ball bearings at the gear end, stronger than single row ball bearings offered by other manufacturers. Drive shaft bearing is cylindrical roller type for additional strength against side loading from V-belt drives. As a result of this superior design, COMPETITOR GT blowers offer significantly longer bearing life than models offered by other manufacturers.

Rotors with Integral Shafts

COMPETITOR GT blowers include precision machined ductile

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iron rotors with large, integrally cast shafts, not press fit and/or pinned shafts offered by other manufacturers, which can loosen over time and cause rotor clash. All rotors are dynamically balanced for vibration-free rotation.

Positive End Clearances

End clearances are positively established at the blower gear end, eliminating the risk of shifting end clearances when installing or removing drive components. This also eliminates the need for those special fork and saddle tools required by other brands to reset end clearances.

Polished Drive Shaft Sealing Surfaces

Driveshaft is polished to reduce seal wear and risk of leakage.

Every Tuthill blower is backed by the Tuthill Vacuum & Blower Systems limited warranty:

24 months from date of shipment, or 18 months after initial startup date, whichever occurs first.

12 months after sale

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Drop in replacement for: Roots URI 56 and Sutorbilt 5L

The factory does not paint the blower.

They only apply a light primer spray to slow down rusting.

When you open the box all new blowers light coat primer coated and might be a little rusted.

If you want us to take the blower out of the box and paint it, please let us know and we can do this for an extra fee.

Tuthill™ Blowers Models-Competitor Plus and SL

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Comptitor Plus - 21 Series - Grease Lube on Drive End / Splash Lube on Gear End

Comptitor Plus - 22 Series - Splash Lube on Drive End / Splash Lube on Gear End

Part # - Series 21- Horizontal Right Shaft
Part # - Series 21- Horizontal Left Shaft
Part # - Series 21- Vertical Top Shaft
Part # - Series 21- Vertical Bottom Shaft
Part # - Series 22- Horizontal Right Shaft
Part # - Series 22- Horizontal Left Shaft
Part # - Series 22- Vertical Top Shaft
Part # - Series 22- Vertical Bottom Shaft

Tuthill Competitor 2002

2002-21R2

2002-21L2

2002-21T2

2002-21B2

Tuthill Competitor 2004

2004-21R2

2004-21L2

2004-21T2

2004-21B2

Tuthill Competitor 3002

3002-21R2

3002-21L2

3002-21T2

3002-21B2

3002-22R2

3002-22L2

3002-22T2

3002-22B2

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Tuthill Competitor 3003

3003-21R2
3003-21L2
3003-21T2
3003-21B2
3003-22R2
3003-22L2
3003-22T2
3003-22B2

Tuthill Competitor 3006

3006-21R2
3006-21L2
3006-21T2
3006-21B2
3006-22R2
3006-22L2
3006-22T2
3006-22B2

Tuthill Competitor 4002

4002-21R2
4002-21L2
4002-21T2
4002-21B2
4002-22R2
4002-22L2
4002-22T2
4002-22B2

Tuthill Competitor 4005

4005-21R2
4005-21L2
4005-21T2
4005-21B2
4005-22R2
4005-22L2
4005-22T2
4005-22B2

Tuthill Competitor 4007

4007-21R2
4007-21L2
4007-21T2

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4007-21B2
4007-22R2
4007-22L2
4007-22T2
4007-22B2

Tuthill Competitor 5003

5003-21R2
5003-21L2
5003-21T2
5003-21B2
5003-22R2
5003-22L2
5003-22T2
5003-22B2

Tuthill Competitor 5006

5006-21R2
5006-21L2
5006-21T2
5006-21B2
5006-22R2
5006-22L2
5006-22T2
5006-22B2

Tuthill Competitor 5009

5009-21R2
5009-21L2
5009-21T2
5009-21B2
5009-22R2
5009-22L2
5009-22T2
5009-22B2

Tuthill Competitor 6005

6005-21R2
6005-21L2
6005-21T2
6005-21B2
6005-22R2
6005-22L2
6005-22T2
6005-22B2

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Tuthill Competitor 6008
6008-21R2
6008-21L2
6008-21T2
6008-21B2
6008-22R2
6008-22L2
6008-22T2
6008-22B2

Tuthill Competitor 6015
6015-21R2
6015-21L2
6015-21T2
6015-21B2
6015-22R2
6015-22L2
6015-22T2
6015-22B2

Tuthill Competitor 7006
7006-21R2
7006-21L2
7006-21T2
7006-21B2

Tuthill Competitor 7011
7011-21R2
7011-21L2
7011-21T2
7011-21B2

Tuthill Competitor 7018
7018-21R2
7018-21L2
7018-21T2
7018-21B2

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Tuthill Blower Brochure
Important Option

Oil level must be topped off on new blowers
Oil level must be changed after 50 hour break in period.
Oil level must be changed every 200 hours after break in period.
Gardner Denver 28G46 Brand Blower Oil Aeon PD-XD Full Synthetic
Formula Extra Heavy Duty for High Heat Applications 28G47-QT
Add to your shopping cart now!

Availability: This product was added to our catalog on Tuesday 22 April, 2014